

Emerging Water Technology Symposium  
15 May 2024

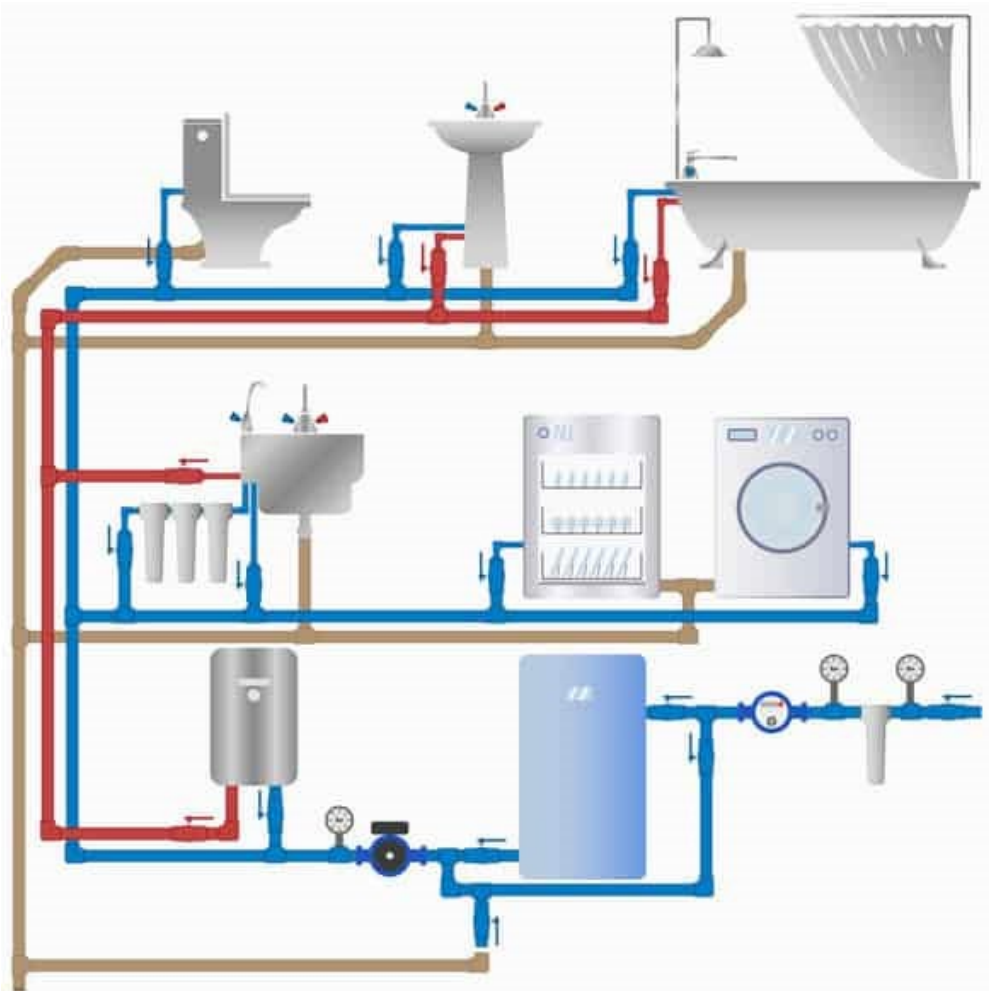
# Measuring Pressure Losses in Plumbing Fittings at the NIST Plumbing Hydraulics Laboratory

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# Pressure Loss in Plumbing Systems

- necessary to system design



Straight pipes:  $\Delta P_{\text{loss}} = f \frac{L \rho V^2}{D} \frac{1}{2}$  (Darcy Equation)

$f$  - friction factor, determined by Moody chart or correlations

Fittings:  $\Delta P_{\text{loss}} = K \frac{\rho V^2}{2}$

$K$  - loss coefficient, a function of  $D$ ,  $Re$ , roughness, **geometry**

**varies with manufacturer**

## Problems:

- No standard test method for pressure loss in fittings
- Measured data not widely available for specific fittings and configurations
- Often estimated from literature values that may not be accurate

# What about literature data?

- Reviewed literature since 1920, including handbooks and research papers
- A large portion of data are pre-1950, based on iron/steel fittings
- Very limited data for copper, PEX, and CPVC fittings, especially with  $D \leq 1$  in.
- Large variation across data for the same type of fitting

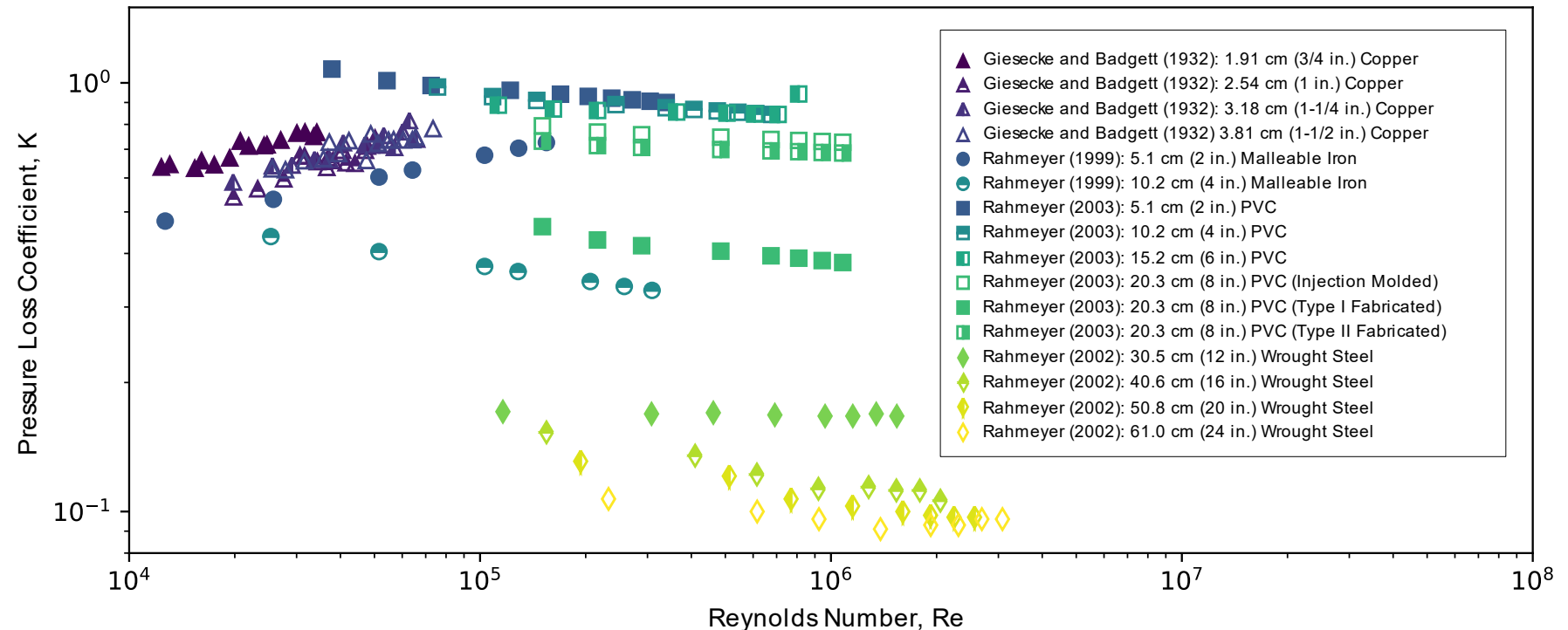
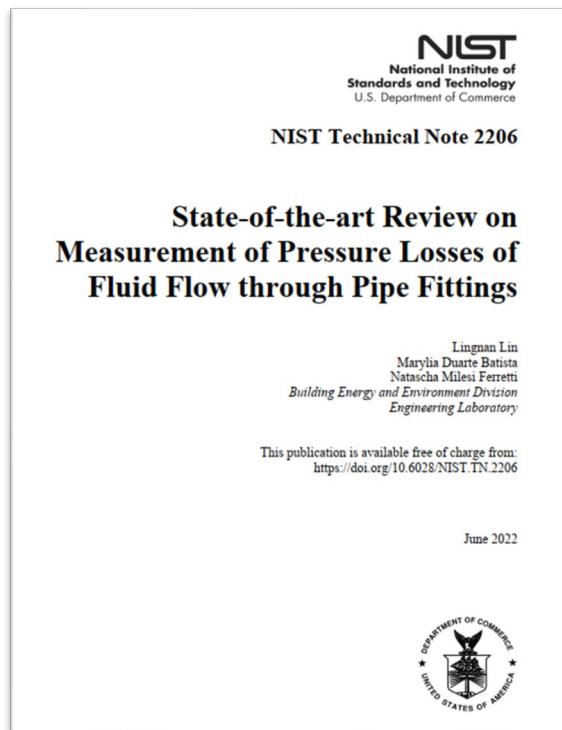


Figure 1. Existing data for elbows (data source: Giesecke and Badgett (1932) [5]; Rahmeyer (1999) [6]; Rahmeyer (2002) [7]; Rahmeyer (2003) [8]).

To develop the **measurement science** needed to establish **standardized** and **precise** means of characterizing pressure loss of modern plumbing fittings

Specifically ...

- Establish a new lab facility to measure pressure loss in fittings
- Provide benchmark data for common fittings
- Develop a test method to be submitted to an appropriate standards organization for consideration as an industry consensus

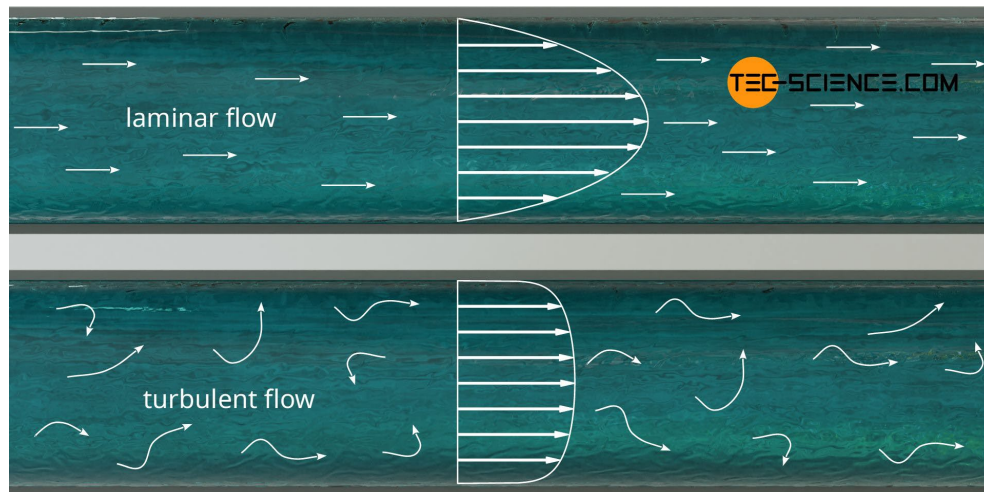
# How Pressure Losses Occur

Pressure Loss: irreversible loss of mechanical energy ( $\neq$  Pressure Drop)

Root cause: Viscosity & Turbulence

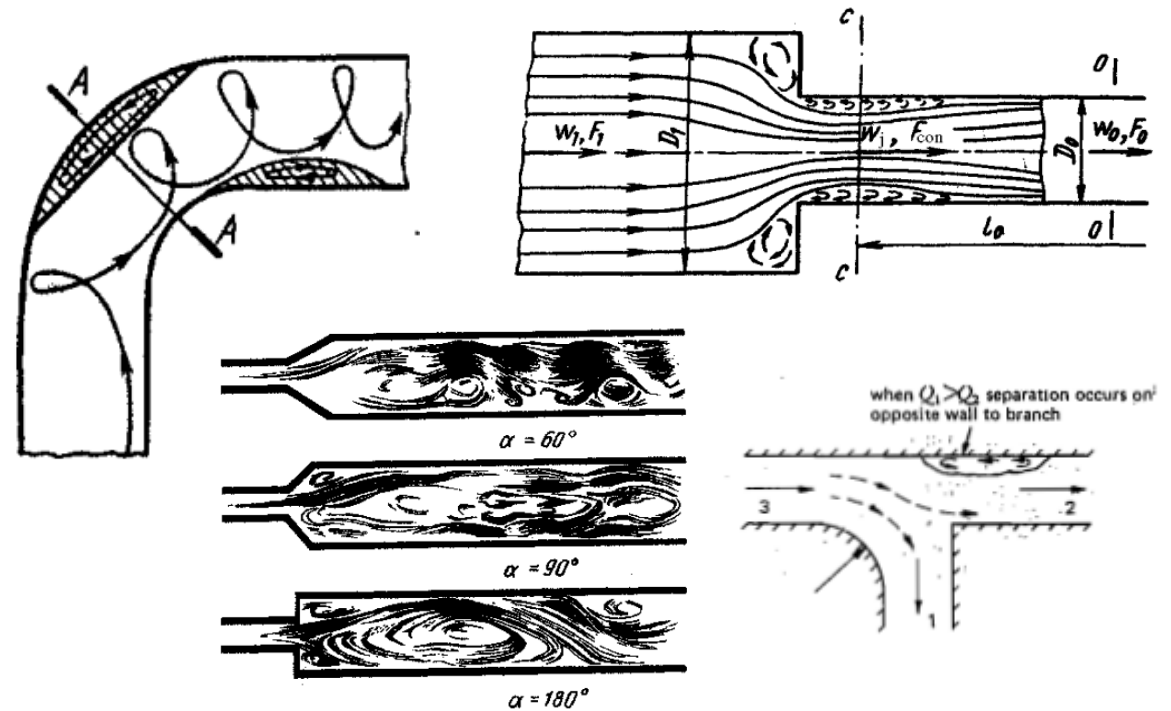
## Straight pipes:

Friction between fluid and pipe wall

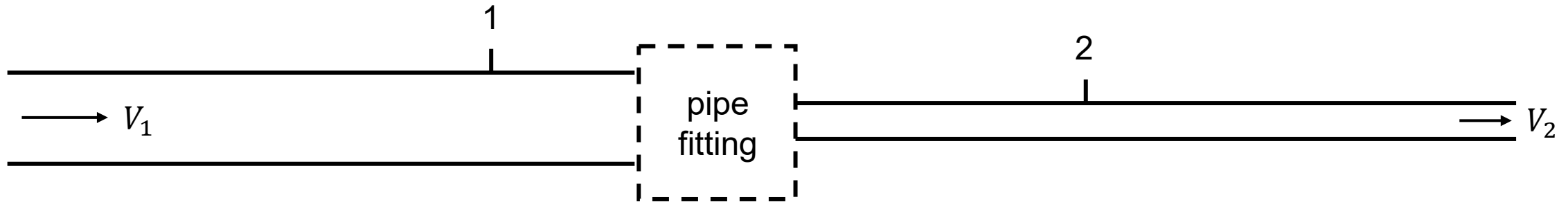


## Fittings:

Friction; Flow separation: Secondary flow



# Pressure Loss Measurement: Traditional Method (two-tapping-location)



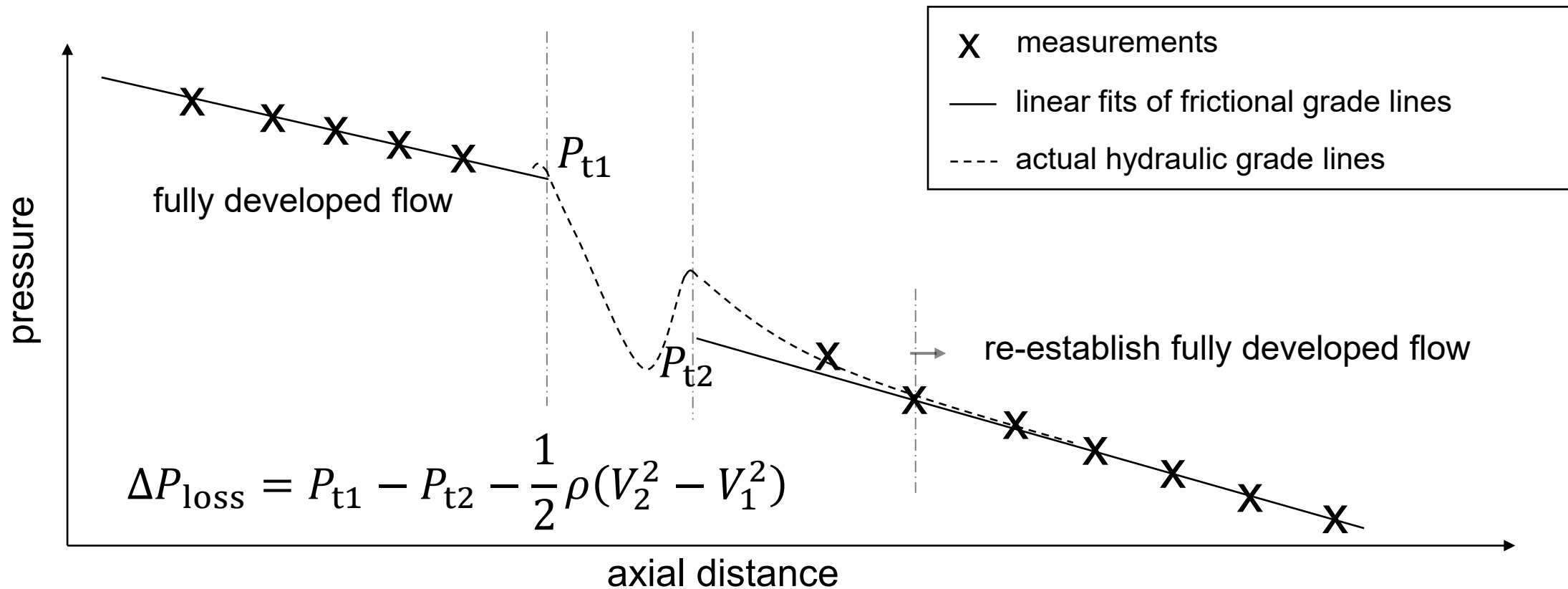
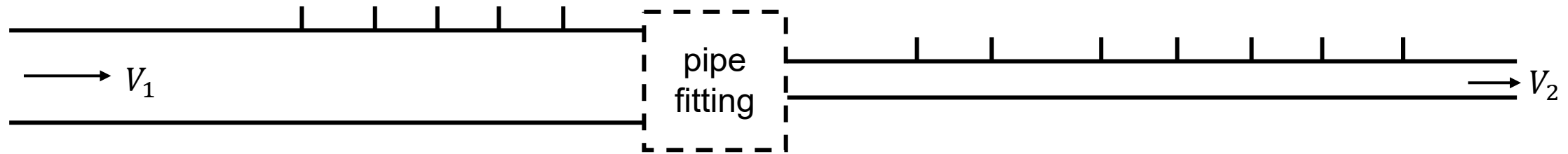
$$\Delta P_{\text{loss}} = (P_1 - P_2) - \Delta P_{\text{friction},1} - \Delta P_{\text{friction},2} - \frac{1}{2} \rho (V_2^2 - V_1^2)$$

- Pressure taps 1 and 2 should be located where the flow is fully developed.
- Friction loss in straight pipes need to be measured in a separate experiment.

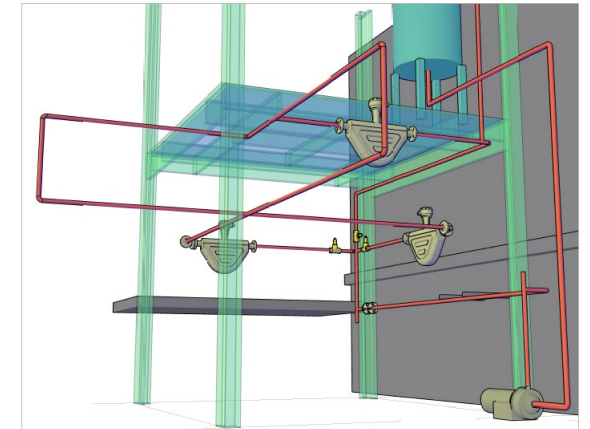
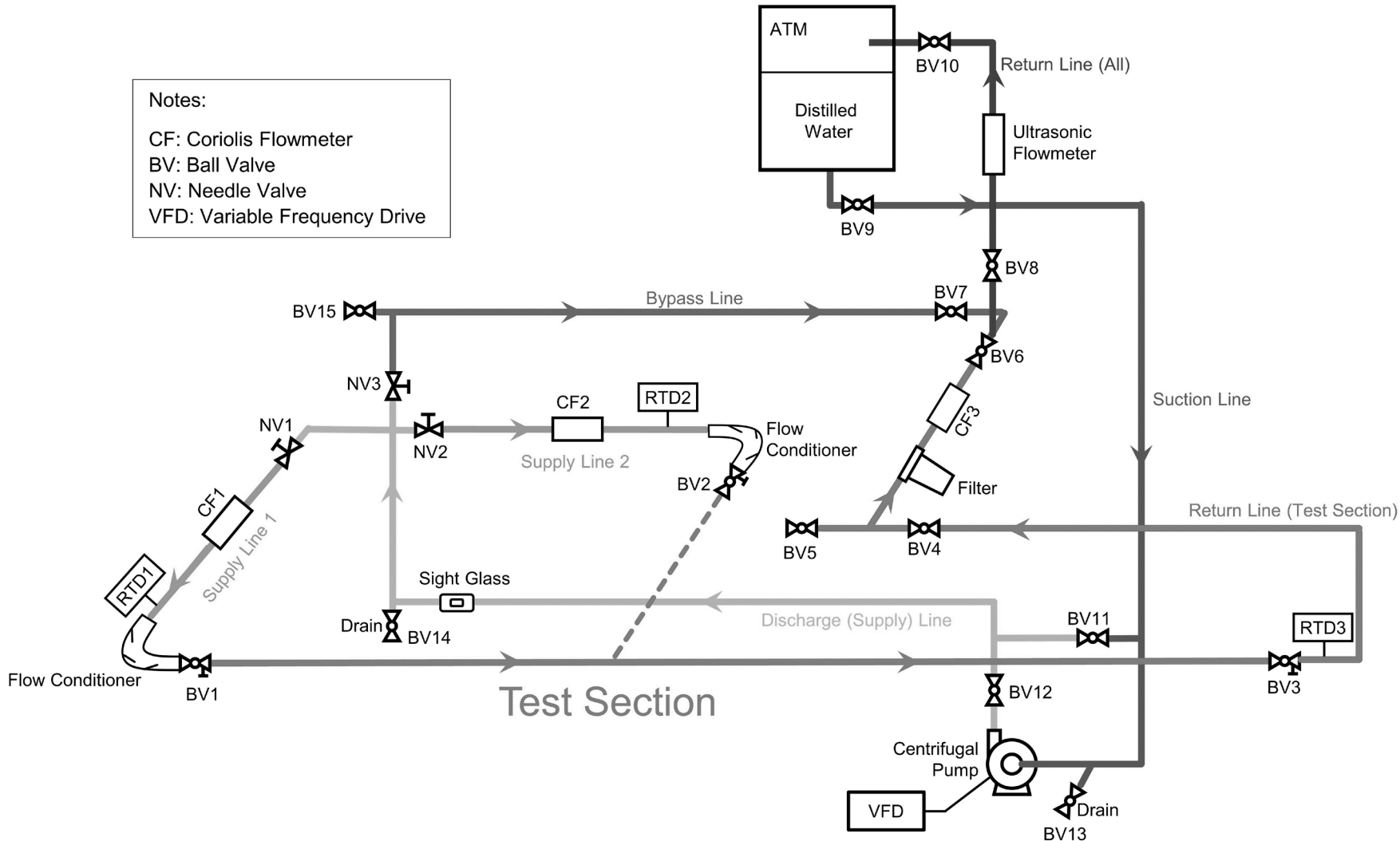
➔ No established predictive method

➔ Introducing additional uncertainties

# Pressure Loss Measurement: Alternative Method (multi-tapping-location)



# NIST Pressure-Flow Test Facility

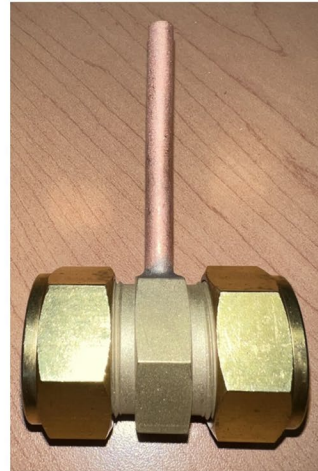
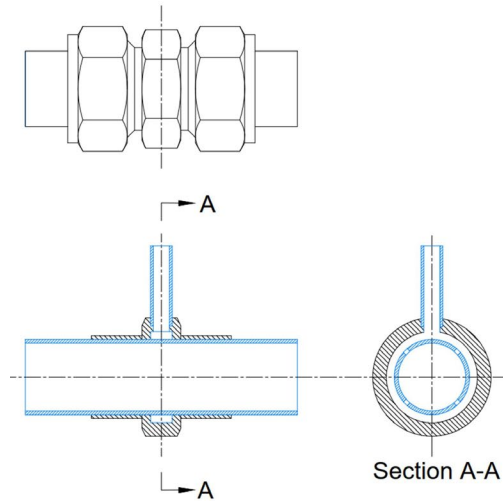


Schematic of the test facility.

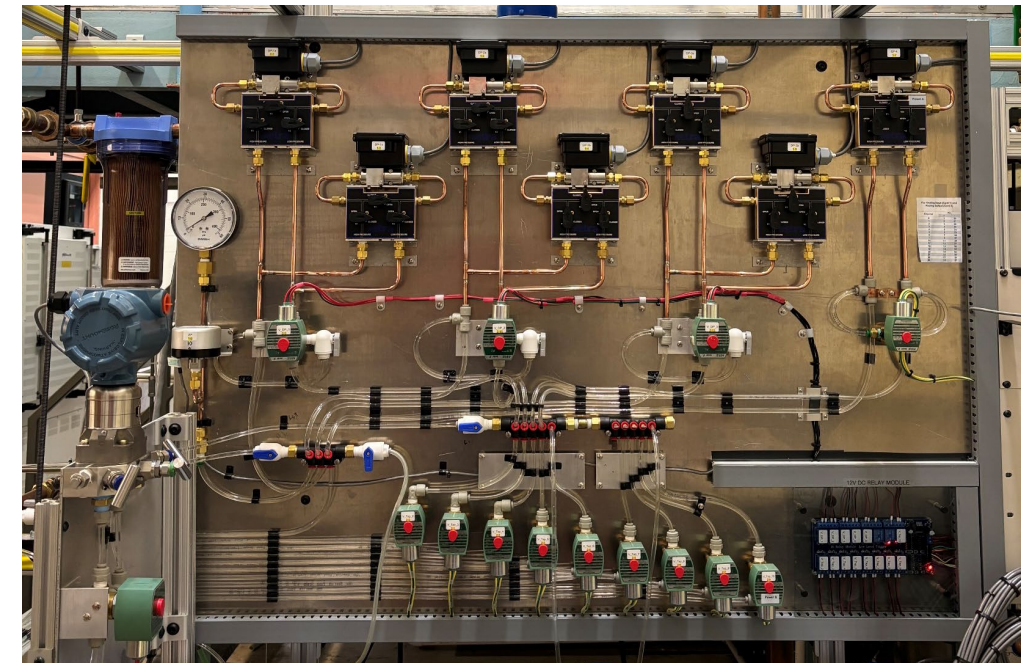
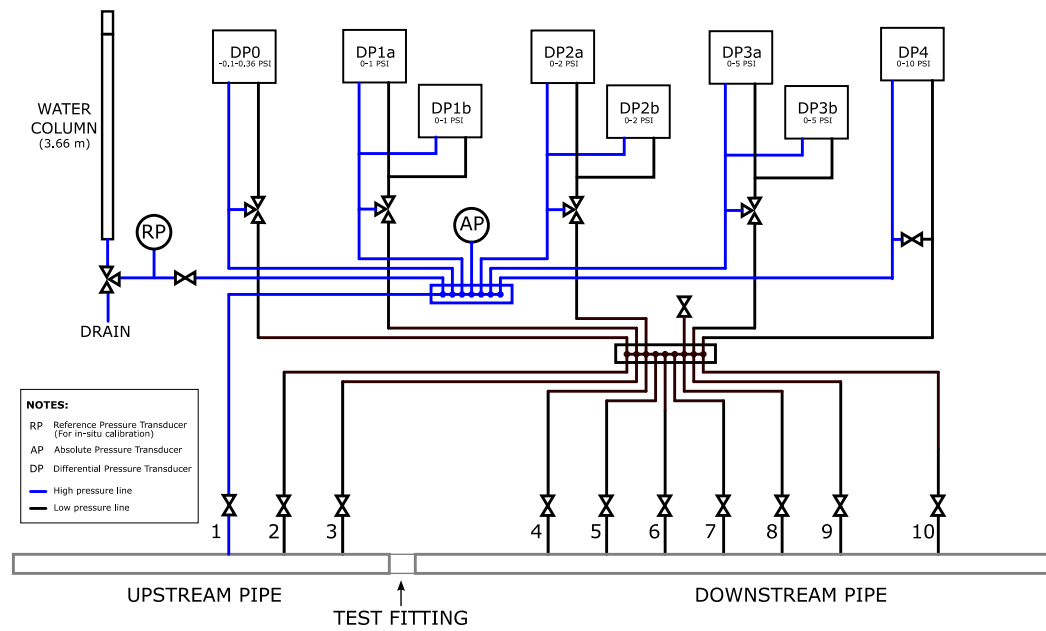


# Pressure Measurement System

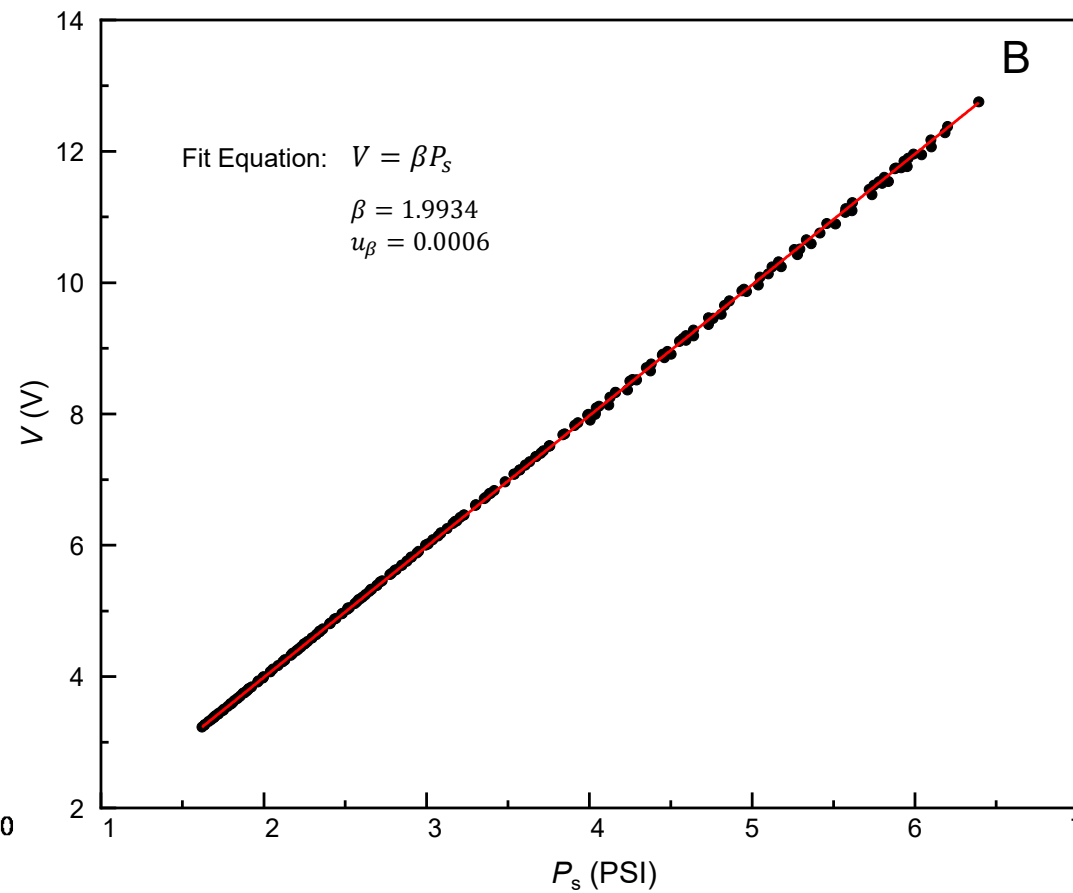
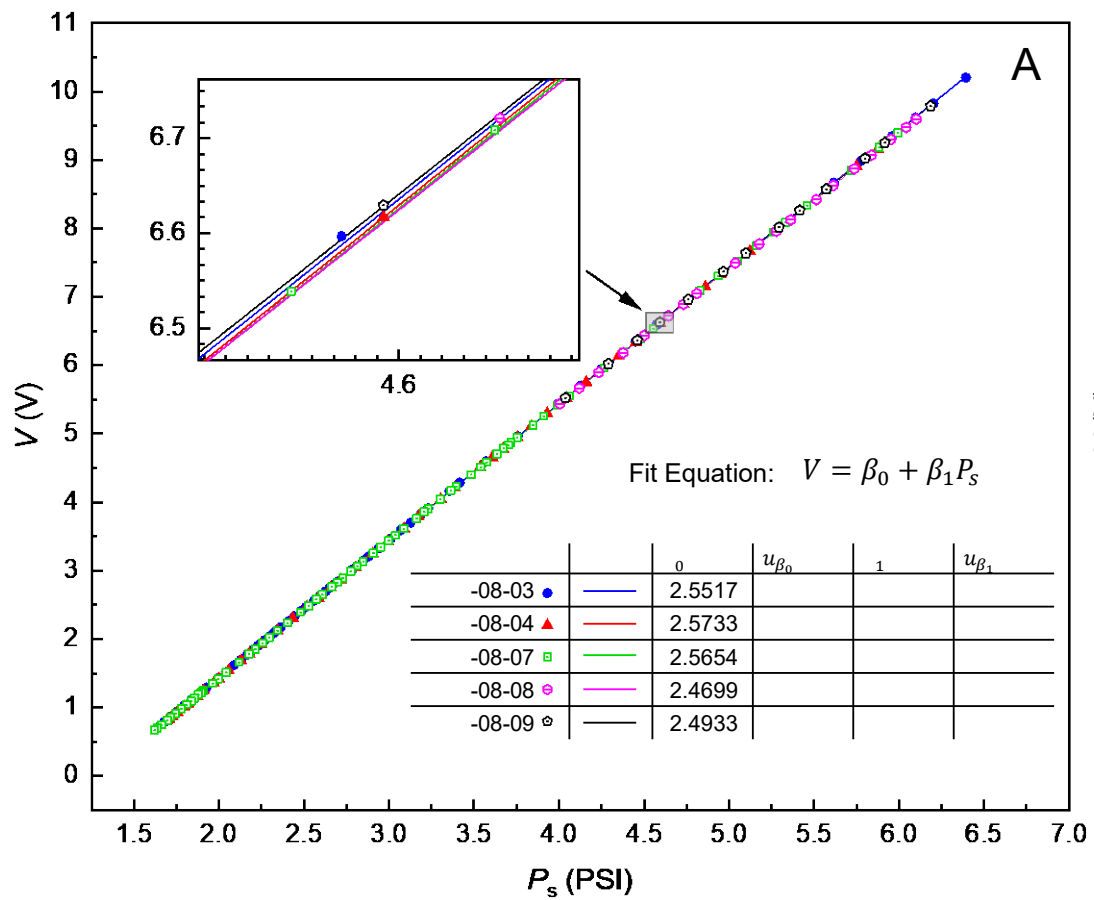
### Pressure Tap Design (piezometer ring)



### Automated Pressure Distribution Measurement System



# Calibration



# Graphical User Interface: Monitor Mode

Pipe ID [m] 0.01905    Pipe ID [in] 0.01905

## Pipe Fitting Pressure-Flow Test Facility

Monitor    Measure    DAQ Parameters    Errors

v (m/s) 0    RPM 1000    AUTO-MEASURE    SHUTDOWN    State Initialize

v (ft/s) 0

Delta\_DP1/FS (%) 0.00    Delta\_DP2/FS (%) 0.00    Delta\_DP3/FS (%) 0.00  
Mean\_DP1 (psi) 0.00    Mean\_DP2 (psi) 0.00    Mean\_DP3 (psi) 0.00

DP\_0: 0.00000 psi, 0.0 Pa

DP\_1a: 0.00 psi, 0.0 Pa    DP\_1b: 0.00 psi, 0.0 Pa

DP\_2a: 0.00 psi, 0.0 Pa    DP\_2b: 0.00 psi, 0.0 Pa

DP\_3a: 0.00 psi, 0.0 Pa    DP\_3b: 0.00 psi, 0.0 Pa

DP\_4: 0.00 psi, 0.0 Pa

AP: 0.00 psi, 0.0 kPa

AP (0-50 PSI)

UPSTREAM PIPE    FITTING    DOWNSTREAM PIPE

1    2    3    4    5    6    7    8    9    10

Equal

T\_RTD\_1 0 Cdeg    MF\_coriolis\_1 0.000 kg/s    D\_coriolis\_1 0.0 kg/m^3  
T\_RTD\_2 0 Cdeg    MF\_coriolis\_2 0.000 kg/s    D\_coriolis\_2 0.0 kg/m^3  
T\_RTD\_3 0 Cdeg    MF\_coriolis\_3 0.000 kg/s    D\_coriolis\_3 0.0 kg/m^3  
MF\_ultrasonic 0 kg/s

Pressure (psi) vs Time

Mass Flow Rate (kg/s) vs Time

Legend for Pressure (psi): DP\_0 (blue), DP\_1a (red), DP\_1b (green), DP\_2a (cyan), DP\_2b (grey), DP\_3a (purple), DP\_3b (orange), DP\_4 (blue).

Legend for Mass Flow Rate (kg/s): MF\_coriolis\_1 (blue), MF\_coriolis\_3 (red).

# Graphical User Interface: Monitor Mode

Pipe ID [m] 0.01905 Pipe ID [in] 0.01905

## Pipe Fitting Pressure-Flow Test Facility

v (m/s) 0 RPM 1000 v (ft/s) 0

**AUTO-MEASURE** **SHUTDOWN** State Initialize

Monitor Measure DAQ Parameters Errors

Valve Array

Valve_Tap_2	<input type="checkbox"/>
Valve_Tap_3	<input type="checkbox"/>
Valve_Tap_4	<input type="checkbox"/>
Valve_Tap_5	<input type="checkbox"/>
Valve_Tap_6	<input type="checkbox"/>
Valve_Tap_7	<input type="checkbox"/>
Valve_Tap_8	<input type="checkbox"/>
Valve_Tap_9	<input type="checkbox"/>
Valve_Tap_10	<input type="checkbox"/>
Valve_DP_1	<input type="checkbox"/>
Valve_DP_2	<input type="checkbox"/>
Valve_DP_3	<input type="checkbox"/>
Valve_DP_4	<input type="checkbox"/>

Working Directory: [ ]

Current Tap: 0

DP_0	0.0000
DP_1a	0.0000
DP_1b	0.0000
DP_2a	0.0000
DP_2b	0.0000
DP_3a	0.0000
DP_3b	0.0000
DP_4	0.0000

Intercept (psi)

DP_0	0.000
DP_1a	0.000
DP_1b	0.000
DP_2a	0.000
DP_2b	0.000
DP_3a	0.000
DP_3b	0.000
DP_4	0.000

### Measurement Control

Tap # Sequence

2	Calibration Time (s)	120
3	Wait Time for Equilibrium (s)	15
4	Volt. & Freq. Scan Time (s)	60
5	Volt. Sampling Rate (Hz)	10
6	Freq. Sampling Rate (Hz)	10
7		
8		
9	RTD Scan Time (s)	1
10	RTD Sampling Rate (Hz)	5

For both before and after Volt.-Freq. scan

### Last Scan of DPs

Pressure (psi)

Sample #

### Last Scan of Flow Rate

Flow Rate (kg/s)

Sample #

### Last Scan of Density

Density (kg/m3)

Sample #

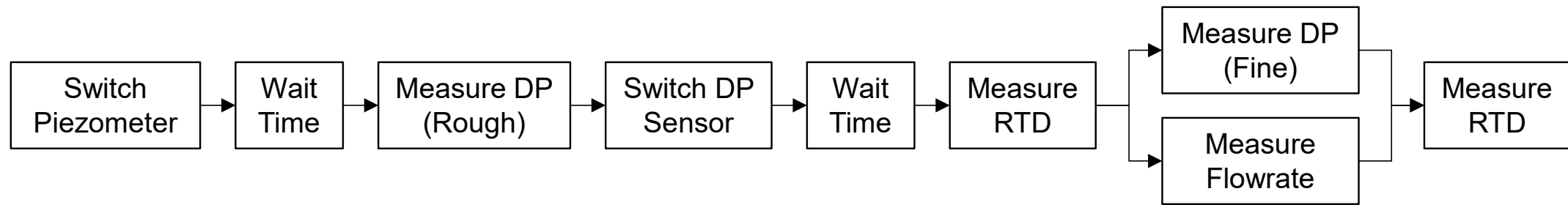
**Fluctuation:**

- " The amplitude increases with the pump speed (flow rate)
- " The frequency (time scale) doesn't change with the pump speed. The frequency is ~ 2 Hz, and the time scale is ~ 0.5 s.
- " There is smaller noise with ~ 60 Hz; This is noticeable in small RPM and no flow. Probably from the electronics.

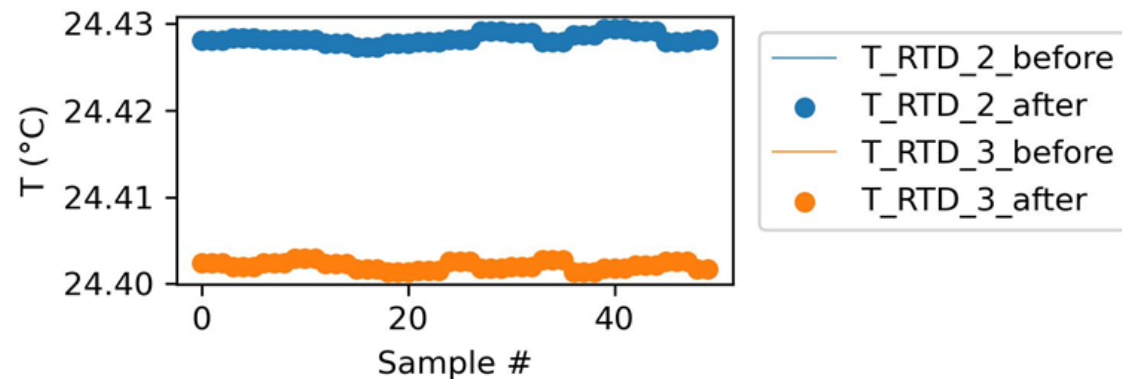
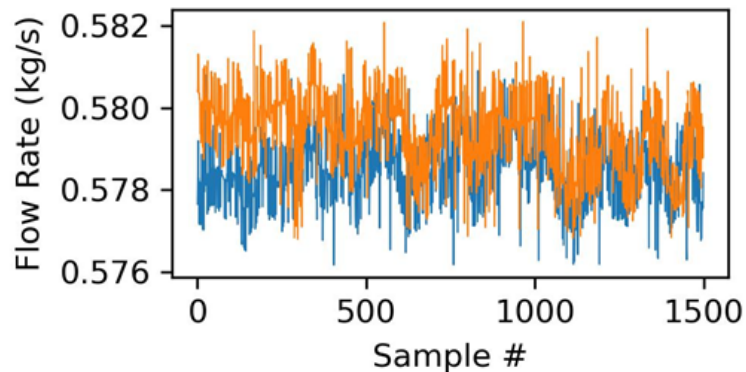
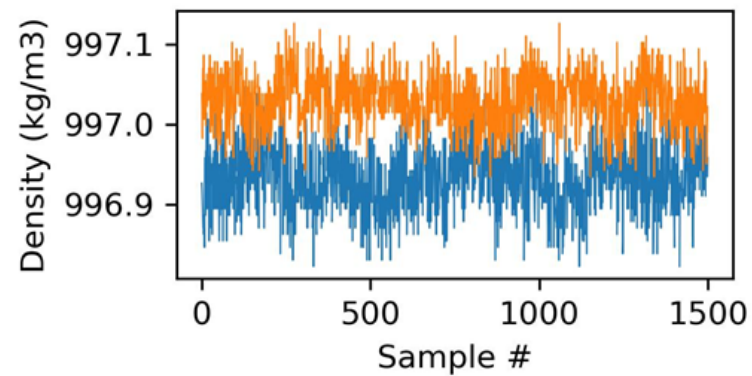
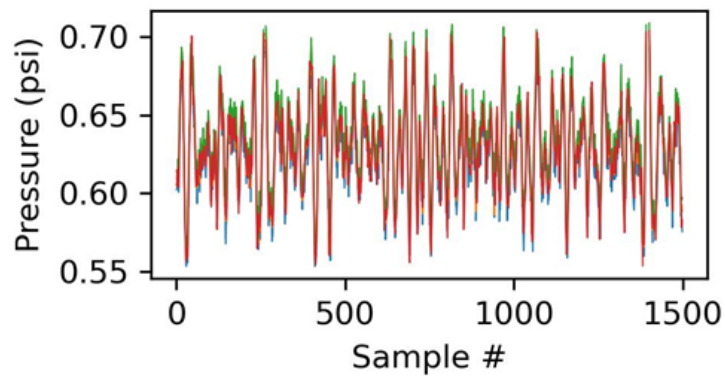
Therefore,

- " The sampling rate should be >> 2 Hz to capture the variance in a single wave, and
- " The window for collecting samples should be much larger than 0.5 s to capture the variance

# Data Collection and Post-processing

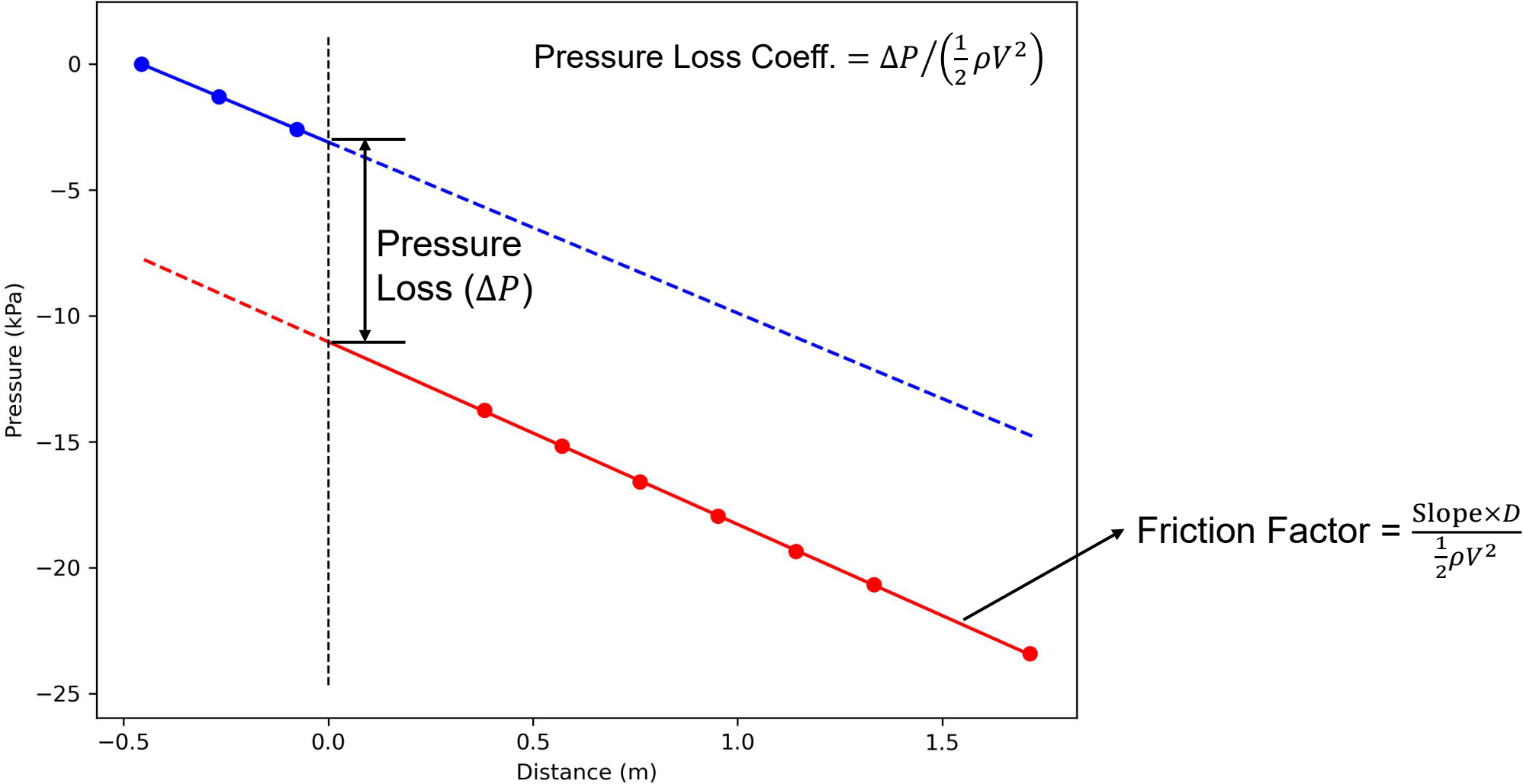


TAP 7

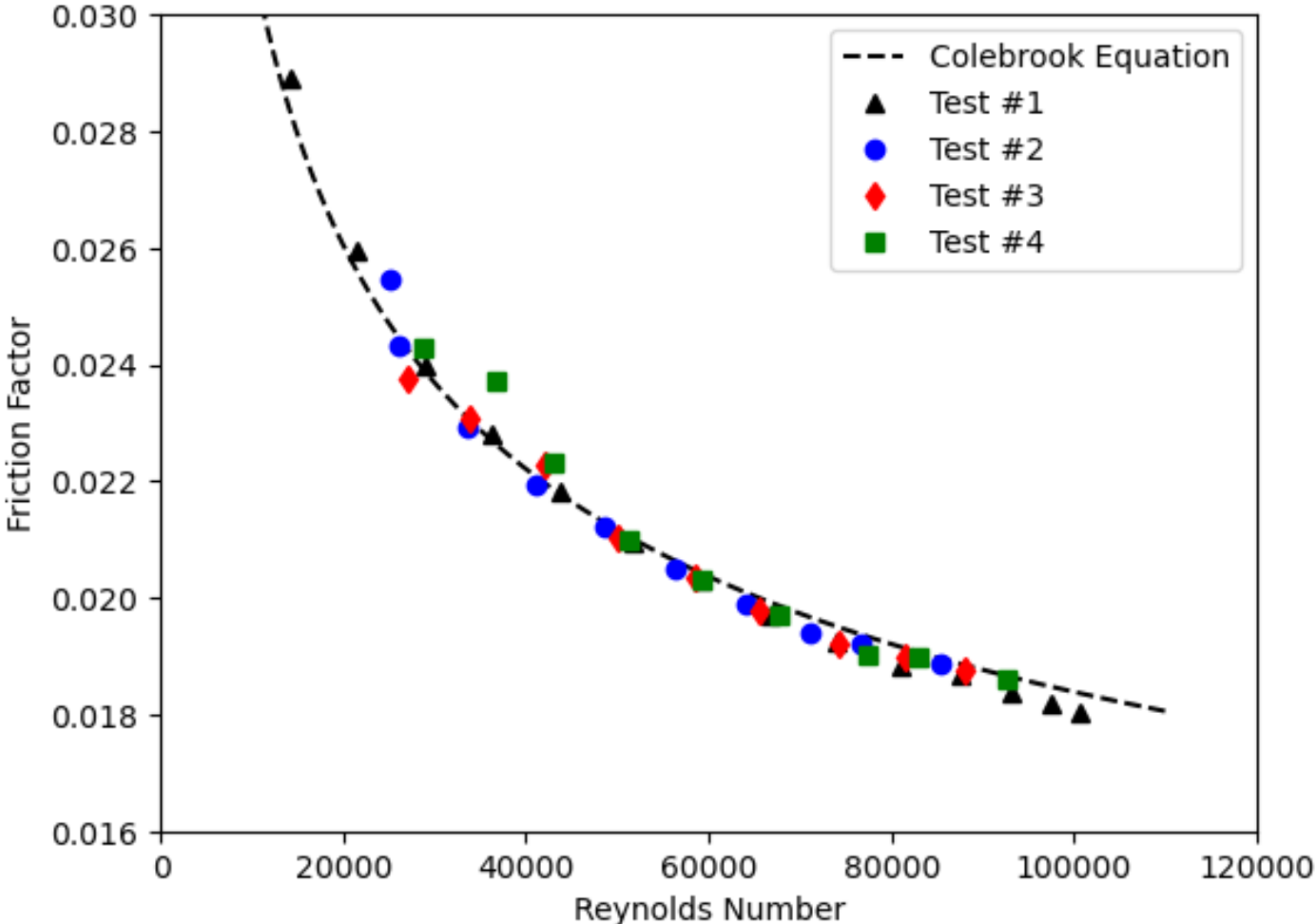


# Average Values for All Taps

$V_{avg} = 6.0 \text{ ft/s}$



# Sample Data – Straight Pipe



Copper Pipe, NPS  $\frac{3}{4}$ , Type L

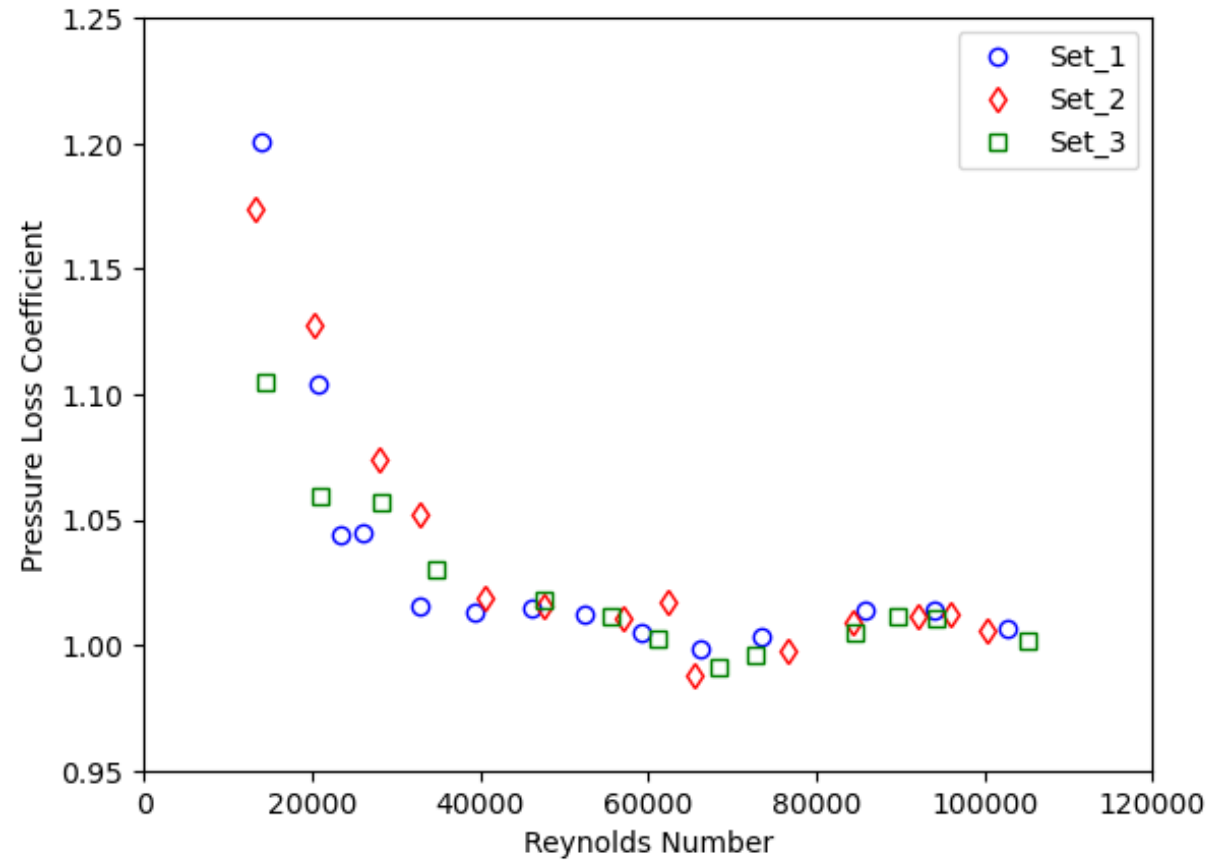
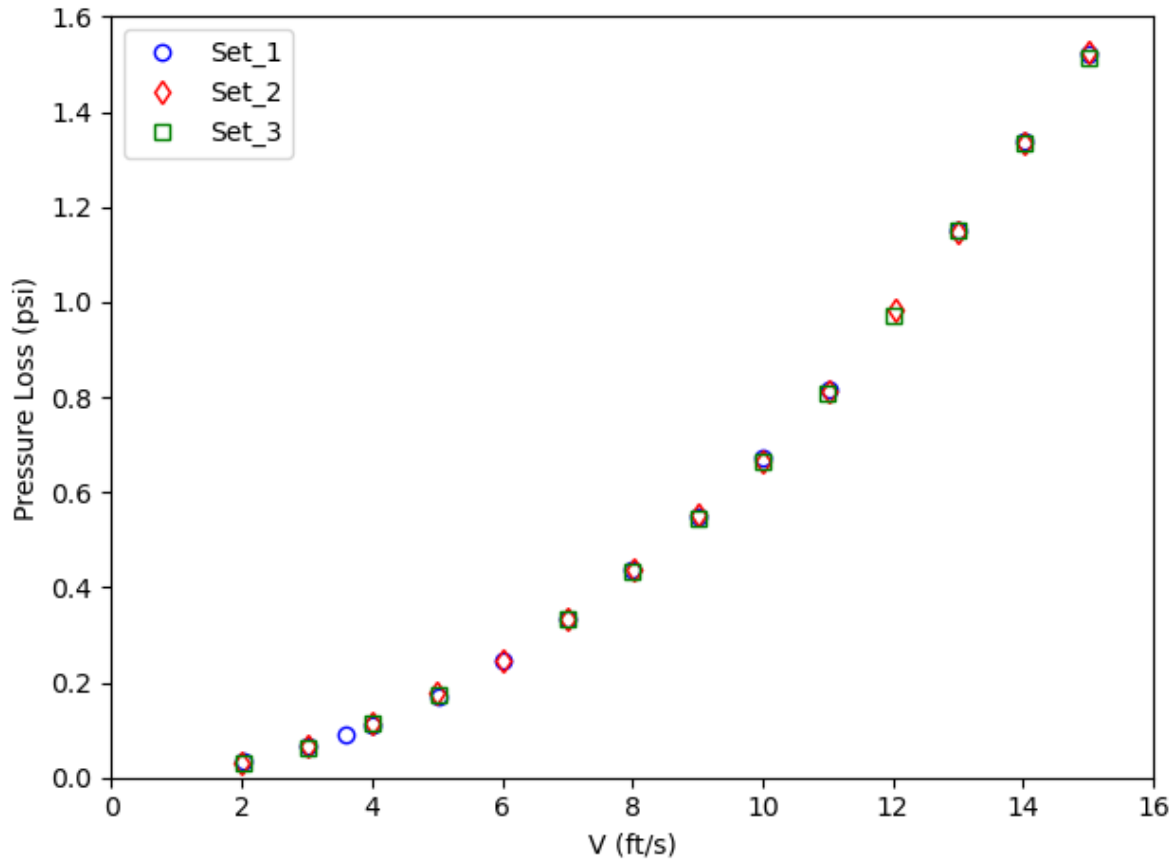
Inside Diameter = 20.11 mm

Mean Absolute Deviation = 6%

Error of Colebrook Eq. = ~ 15%

# Sample Data – Elbow

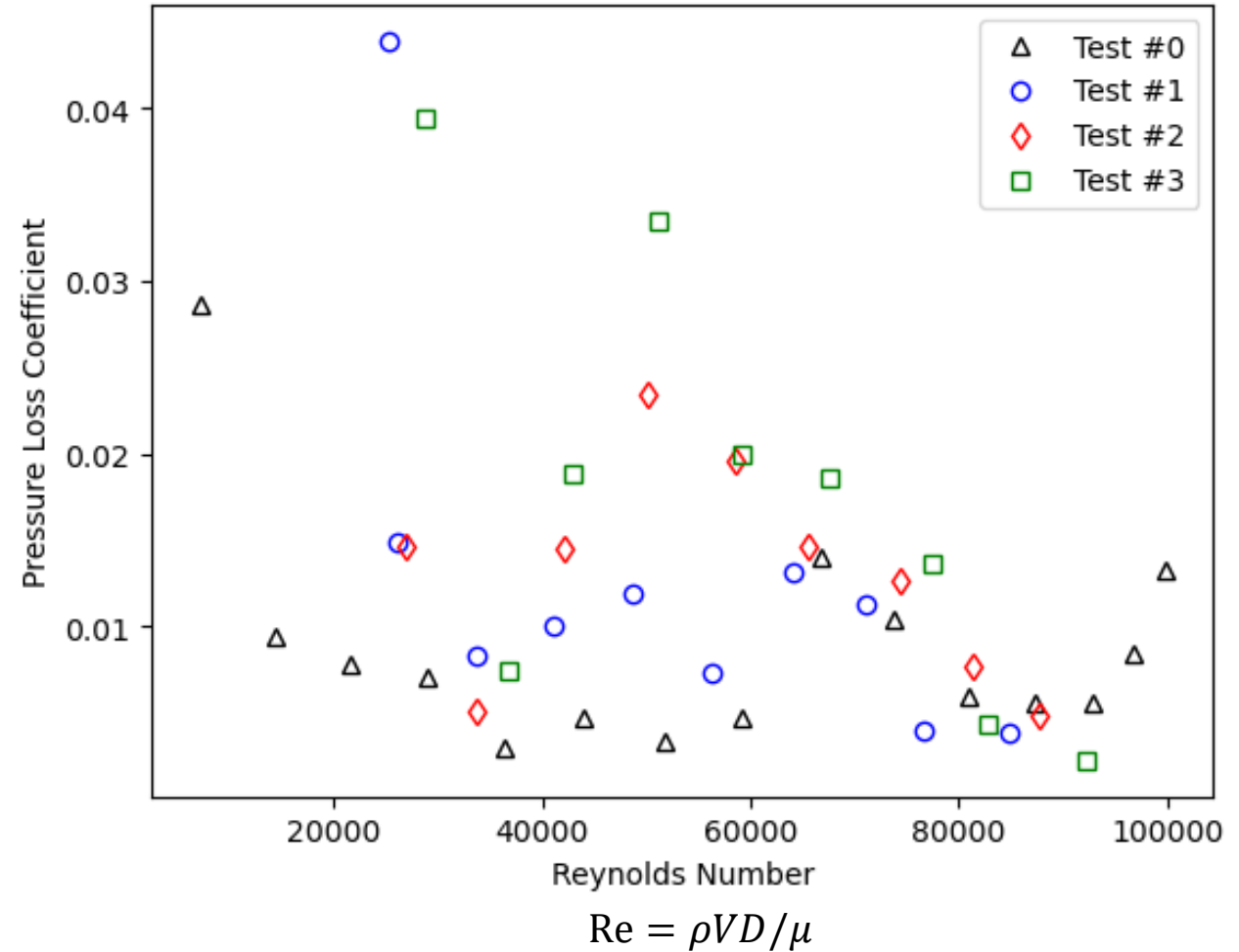
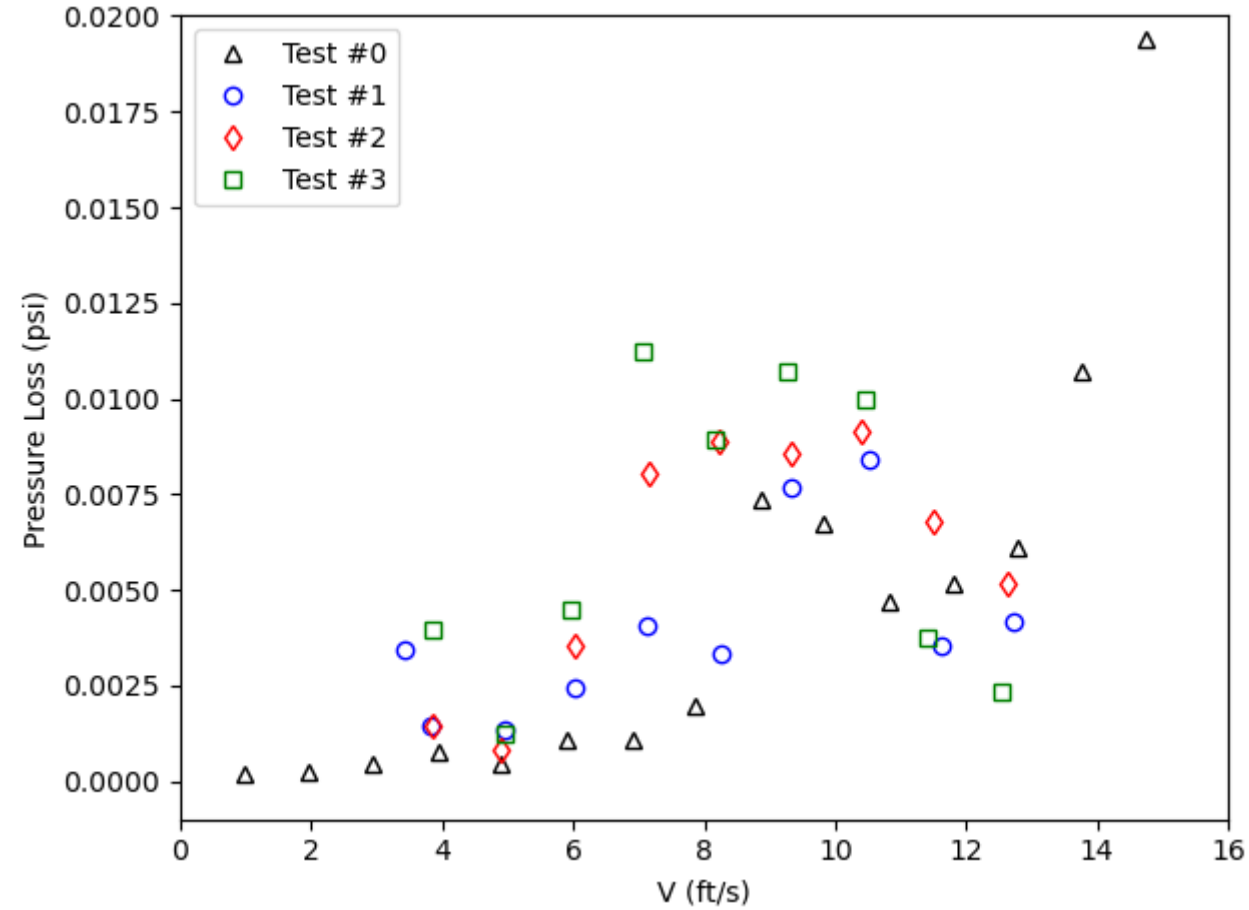
$$\text{Pressure Loss Coeff.} = \Delta P / \left( \frac{1}{2} \rho V^2 \right)$$



$$Re = \rho V D / \mu$$



# Sample Data – Coupling



Measuring pressure drop is challenging, particularly at low flows, and for straight sections.

Preliminary findings show the methodology is promising to repeatably establish pressure drop for both straight couplings and elbows.

Data is consistent with established relationships for straight pipe, and provides measured results for modern fittings.

## Current Plans:

- Measure pressure loss in elbows of various materials (e.g., copper, PVC, PEX, and other plastics) from different manufacturers
- Collaborate with industry & academia
- Draft test method for consideration by a standards development organization

## Laboratory To Study Opportunistic Premise Plumbing Pathogens (OPPPs) in Hot Water Systems

Draw pattern	Volume removed per day [L (gal)]	Stagnation time (hours)	Draws per day	Volume per draw [L (gal)]
1	75.7 (20)	6	4	18.9 (5)
2	75.7 (20)	24	1	75.7 (20)
3	151.4 (40)	6	4	37.9 (10)
4	151.4 (40)	24	1	151.4 (40)



### TECHNICAL APPROACH

- Establish test bed to simulate building hot water systems (from water heaters to plumbing fixtures)
- Create novel methods for real-time physical and chemical water quality parameters measurements
- Improve measurement science for quantifying microbial concentrations in plumbing systems

### EXPERIMENTAL OBJECTIVE

- Investigate the impact of **water use pattern**, **setpoint temperature**, and **incoming water quality parameters** on the occurrence of OPPPs at the top and bottom of electric storage WHs

### METHODOLOGY

- Bench scale measurements: chlorine residual, pH, turbidity, conductivity, and hardness
- Culture methods: Heterotrophic Plate Counts (HPCs)
- Molecular methods using Droplet Digital PCR (ddPCR): *Legionella pneumophila*, *Mycobacterium avium*, *Pseudomonas aeruginosa* and *Naegleria fowleri*

# Other NIST research results

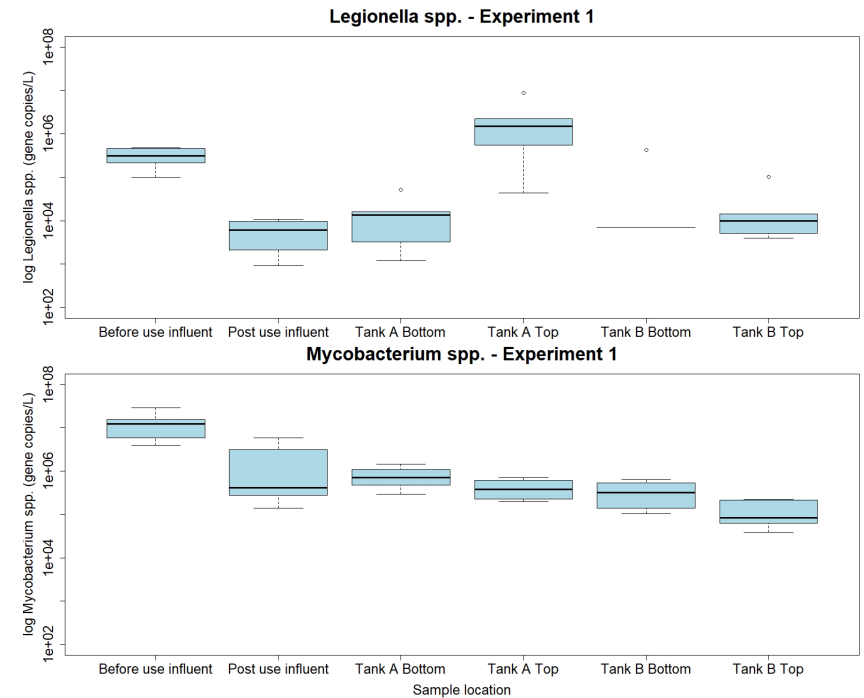
## Preliminary Results

### Top of WHs:

- Draw volume per day and setpoint temp have an inverse relation with concentrations of both *Legionella* and *Mycobacterium* spp.

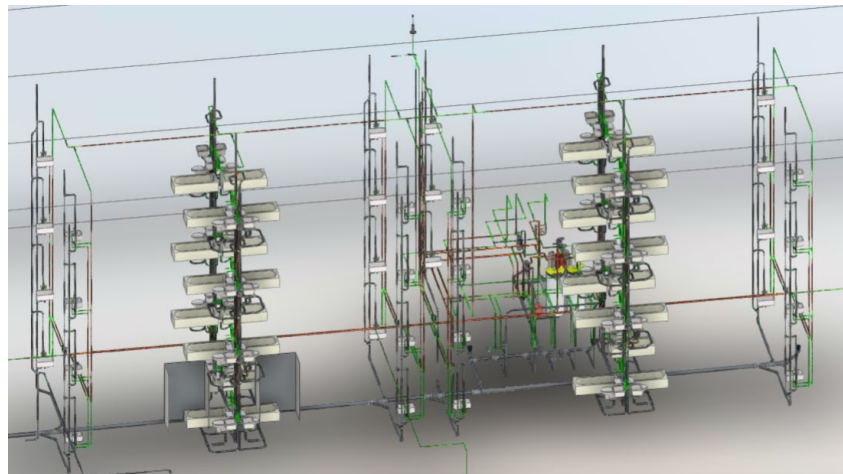
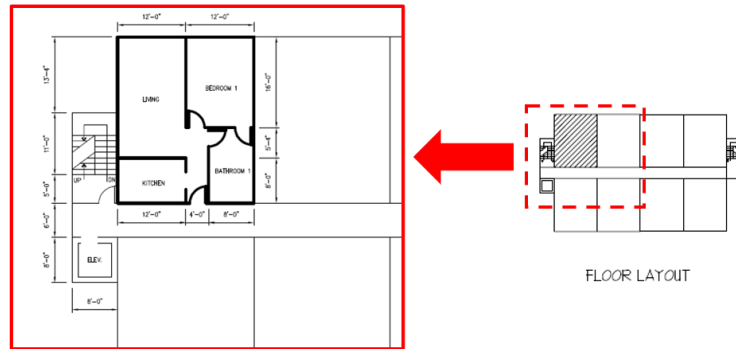
### Bottom of WHs:

- Stagnation time (time between draws) and setpoint temp have effect of *Legionella* spp.
- Only stagnation time has effect of *Mycobacterium* spp.



# Other NIST research results

## Plumbing System Models for a Set of Reference Buildings



## TECHNICAL APPROACH

- Designed plumbing systems according to 2018 International Plumbing Code
- Produced Revit files for all models (architectural and plumbing)
- 3 residential & 4 commercial buildings



NIST TN-2266

**Table 1.** Description of reference buildings (from NIST TN-2266)

BUILDING SOURCE	NAME	FLOOR AREA (m <sup>2</sup> )	FLOORS	BATHROOMS	KITCHEN
NIST suite of homes	Single family, detached home (DH-A(7))	107	1	1	Yes
	Single family, detached home (DH-F(4))	329	3	2.5	Yes
	Mid-rise Apartment (APT-2A(7))	2300	4	31	Yes
DOE prototype building models	Medium Office	4980	3	6	No
	Stand-Alone Retail	2290	1	2	No
	Primary School	6870	1	28	Yes
	Full-Service Restaurant	511	1	2	Yes

## CHALLENGES

### Building types best representative models

- Cost effective

### Different codes and standards governing plumbing system design

- International Plumbing Code (IPC), Uniform Plumbing Code (UPC), states use their own codes based on IPC or UPC, ADA

\*\*Other codes used for architectural and plumbing designs: International Residential Code (IRC) 2018, International Building Code (IBC) 2018, Americans with Disabilities Act Accessibility Guidelines (ADAAG) 2010, National Fire Protection Association (NFPA) 101 2018\*\*

### Create a product that can be used by a wide audience

- Revit files that can be translated by researchers to fit their study



Reference Plumbing  
Designs website

# Acknowledgment



## NIST Staff:

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\*Marylia Duarte Batista

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# Thank you! Questions?